



DECOTRON® T332

Water-based cleaning fluid determined for maintenance cleaning of flux residues from soldering frames, pallets and masks, parts of reflow ovens and wave soldering machines.

Specially developed for cleaning filter elements of REHM reflow ovens.
Ready-mix, intended for direct use. Effective for all types of solder pastes and flux types.



Recommended areas for use

Recommended cleaning technology

1. Flux from soldering frames

Air-bubbling / Ultrasound

2. Cleaning filters, heat exchangers and other parts of reflow ovens and wave soldering machines

Air-bubbling / Ultrasound



Process table

Cleaning technology	Cleaning	Rinse	Drying
Air-bubbling / Ultrasound	Decotron® T332	DI water	Hot air

Information

- High compatibility with material and components of the cleaned devices
- The fluid is alkaline, rinse with DI water needed
- Specially developed for cleaning of elements of REHM reflow ovens – high efficiency / high compatibility
- Not suitable for InJet® machines because of possible foaming
- No flash point, can be heated to increase the cleaning efficiency
- Suitable for cleaning of flux residues of all types of solder pastes
- Environmentally-friendly – biodegradable



Table of physical and chemical properties

Product appearance:	one phase clear liquid
Colour:	colourless / yellowish
Odour:	ether-like
pH value:	11
Concentration of ready-mix:	25 %
VOC content:	23 %
Flash point:	non-flammable
Density at 25 °C:	0,99 kg/l
Dilution of concentrate:	1 : 3 with DI water



Technical support

For process implementation and setting, optimization and solving of process issues, trial test, contact your DCT specialist at www.dct.cleaning

Date of issue/revision: Check SDS prior to use.

28. 11. 2022

Check material compatibility in case of contact with sensitive materials susceptible to chemical stress.

Decotron® is a registration trademark of DCT Czech s.r.o.



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General information



Packing

25 litres



Transport

UN number: No

Transport hazard class: No



Handling

Wear nitrile gloves while manipulating with cleaning agent.

It is necessary to stir well the can before use.



Storage

Should be stored in closed containers, in ventilated areas

At temperature 5 – 25 °C



Shelf life:

The minimum shelf life for this product is 5 years.

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Product features

RoHS and REACH compliant, biodegradable, does not contain any halogenated compounds.



RoHS
Compliant



REACH
SVHC



BIODEGRADABLE



We are certified as part of a worldwide quality management system by LLOYD'S.

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